

Specifications

Item No. 1 :- Box cutting the road surface to proper slope and camber for making a base for road work including removing the excavated stuff and depositing on the road side slope as directed within all lead and lift.

The sub grade / sub base / base to receive the water bound macadam course shall be prepared to the specified grade and camber and made of dust and other extraneous materials. Any nets of soft places shall be corrected in on approved manner and rolled until firm.

Cutting shall be paid on cross section area as established by the longitudinal level and cross sections for this purpose. The work shall be started after the initial longitudinal section of the ground and cross sections are taken and recorded.

The final surface shall confirm to proper profile, camber and super elevation etc. as directed by the Engineer. The earthwork shall be paid on sectional measurements, cross sectional etc. taken.

No allowance or payments shall be made for materials excavated prior to the taking of level by the Engineer.

The rate is inclusive of cutting in all soil and murrum including removal of all shrubs, jungle cutting, cutting stuff in slopes, side drain bank etc. complete.

This item also includes the clearing the sides and demarking the line as per requirement and cutting out the existing tress on the road side, not extra payment will be paid for.

At the time of preparing final bill, the road formation in embankment and cutting shall have be perfect condition true to grade, camber and side slope duly dressed and damages due to rain cuts etc. during entire working period shall have to be done by the contractor. The work taken in length shall be completed in all respects viz. width, grades, camber, side drains, side slopes etc. and measurements for incomplete work shall not be taken otherwise.

1.0 Mode of Measurement & Payment :

The unit rate box cutting shall include the cost of all materials, tools and plant required for excavation in all type of soils in grade and camber, line and levels and finishing as per direction of the Engineer-in-charge, excavation and all other incidental expenses for producing item of box cutting of specified breadth and depth and grade to complete the item or its components as shown on the drawings and according to these specifications.

The box cutting shall be measured for its cross section area and compacting volumes in cubic metres by the method of average areas.

The rate will be made on Cubic Meter basis of the finished work.

Item No. 2 :- Providing & laying compacted WBM Grading-II using MCBT metal of size 53mm to 22.4mm in required layers including using 24% stone screening, 11.2mm size and 8% stone dust as filler including spreading, watering and consolidation by vibratory roller as per MORTH specification etc complete as directed by engineer in charge.

404.1 SCOPE

This work shall consist of clean, machine crushed B.T. stone aggregates mechanically interlocked by rolling and bonding together with screening, binding material where necessary and water laid on a properly prepared sub grade/ sub bases base or existing pavement, as the case may be and finished in accordance with the requirements of these specifications and in close conformity with the lines, grades, cross-sections and thickness as per approved plans or as directed by the Engineer.

404-2. Materials

404.2.1 Coarse aggregates

Coarse aggregates shall be either crushed or broken stone, crushed slag, overburnt (Jhama) brick aggregates or any other naturally occurring aggregates such as kankar and laterite of suitable quality. Materials other than crushed gravel / shingle is used, not less than 90 percent by weight of the gravel / shingle pieces retained on 4.75mm sieve shall have at least two fractured faces. The aggregates shall conform to the physical requirements set forth in Table 400-8. The type and size range of the aggregate shall be specified in the contract or shall be as specified by the Engineer. If the water absorption value of the coarse aggregate is greater than 2 percent, the soundness test shall be carried out on the material delivered to site as per IS:2386 (Part-5).

TABLE 400-8. PHYSICAL REQUIREMENTS OF COARSE AGGREGATES FOR WATER BOUND MACADAM FOR SUB-BASE / BASE COURSES

S.No.	Test	Method	Requirement
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1.	***	Los Angeles	IS:2386 40 percent (Max) Abrasion value (Part-4) or Aggregate IS: 2386 30 percent (Max) Impact value (Part-4) or IS:5640*
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2.	Combined	Flakiness and IS:2386 30 percent (Max) Elongation - (Part- 1) Indices (Total)**
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* Aggregate which get softened in presence of water shall be tested for impact value under wet conditions in accordance with IS:5640.

** The requirement of flakiness index and elongation index shall be enforced only in the case of Crushed broken stone and crushed slag.

*** In case water bound macadam is used for sub-base, the requirements in respect of Los Angeles Value and Aggregate impact value shall be relaxed to 50 percent and 40 percent maximum respectively.

404.2.2 Crushed or broken stone

The crushed or broken stone shall be hard, durable and free from excess flat, elongated, soft and disintegrated particles, dirt and other deleterious material.

404.2.3. Crushed slag :

Crushed slag shall be made from air-cooled blast furnace slag. It shall be of angular shape, reasonably uniform in quality and density and generally free from thin, elongated and soft pieces, dirt or other deleterious materials. The weight of crushed slag shall not be less than 11.2 kN per m³ and the percentage of glossy material shall not be more than 20. It should also comply with the following requirements:

(i) Chemical stability : To comply with requirement of appendix of BS : 1047

(ii) Sulphur content : Maximum 2 per cent

(iii) Water absorption : Maximum 10 per cent

404.2.4. Overburnt (Jhama) Brick aggregates :

Jhama brick aggregates shall be made from overburnt bricks or brick bats and be free from dust and other objectionable and deleterious materials. This shall be used only for road stretch when traffic is low.

404.2.5. Grading requirement of Coarse aggregates :

The coarse aggregates shall conform to one of the Gradings given in Table 400-9 as specified.

404.2.6. Screenings:

Screenings to fill voids in the coarse aggregate shall generally consist of the same material as the coarse aggregate. However, where permitted, predominantly non plastic material such as murrum or gravel (other than rounded river borne material) may be used for this purpose provided liquid limit and plasticity index of such material are below 20 and 6 respectively and fraction passing 75 micron sieve does not exceed 10 per cent.

TABLE 400-9 : GRADING REQUIREMENTS OF COARSE AGGREGATES

Grading Size Range IS Sieve Per cent by No. Designation weight passing

1. 63 mm to 45 mm	75 mm 100	63 mm 90-100	53 mm 25-75
45 mm 0-15	22.4 mm 0-5	2. 53 mm to 22.4 mm	63 mm 100
95-100	45 mm 65-90	22.4 mm 0-10	11.2 mm 0-5

Note : The compacted thickness for a layer shall be 75mm.

Screenings shall conform to the grading set forth in Table 400–10. The quantity of screenings required for various grades of stone aggregates are given in Table 400–11. The table also gives the quantities of materials (loose) required for 10 m² for sub-base / base compacted thickness of 75 mm. The use of screenings shall be omitted in the case of soft aggregates such as brick metal, kankar, laterites etc. as they are likely to get crushed to a certain extent under rollers. **404.2.7 Binding Material :**

Binding material to be used for water bound macadam as a filler material meant for preventing ravelling, shall comprise of a suitable material approved by the Engineer having a Plasticity Index (PI) value of less than 6 as determined in accordance with IS:2720 (Part 5).

The quantity of binding material where it is to be used will depend on the type of screening. Generally, the quantity required for 75 mm compacted thickness of water bound macadam will be 0.06 – 0.09 m³ / 10 m².

TABLE 400 – 10. GRADING FOR SCREENINGS

Grading
Classification
Size of
Screenings
IS Sieve
Designation

Per cent by weight passing the IS sieve

A 13.2 mm 13.2 mm 100
11.2 mm 95-100
5.6 mm 15-35
180 micron 0-10
B 11.2 mm 11.2 mm 100
9.5 mm 80-100
5.6 mm 50-70
180 micron 5-25

TABLE 400 – 11. APPROXIMATE QUANTITIES OF COARSE AGGREGATES AND SCREENINGS REQUIRED FOR 75 MM COMPACTED THICKNESS OF WATER BOUND MACADAM (WBM) SUB-BASE / BASE COURSE FOR 10 M² AREA

Screenings

Stone screening Crushable type such as

Classification Size Range
Compact thickness
Loose Qty.

Grading

For WBM
murrum or gravel Grading

classification and size
sub-base / base course (loose Qty)
classification and size
Loose Qty.

Grading 1 63mm to 45 mm
75 mm 0.91 to 1.07m³
Type A 13.2 mm
0.12 to 0.15 m³

No uniform 0.22 to 0.24 m³

- do - - do - - do - - do - Type B 11.2 mm
0.20 to 0.22 m³
- do - - do -

Grading 2 53mm to 22.4 mm
75 mm - do - - do - 0.18 to 0.21 m³
- do - - do -

The above mentioned quantities should be taken as a guide only, for estimation of quantities for construction etc.

Application of binding materials may not be necessary when the screenings used are of crushable type such as murrum or gravel.

404.3 Construction Operations

404.3.1 Preparation of base :

The surface of the sub grade sub-base/base to receive the water bound macadam course shall be prepared to the specified grade and camber and cleaned of dust, dirt and other extraneous material. Any ruts or soft yielding places shall be corrected in an approved manner and rolled until firm surface is obtained.

Where the WBM is to be laid on an existing metalled road, damaged area including depressions and potholes shall be repaired and made good with the suitable material. The existing surface shall be scarified and re-shaped to the required grade and camber before spreading the coarse aggregate for WBM.

As far as possible, laying water bound macadam course over an existing bituminous layer may be avoided since it will cause problems of internal drainage of the pavement at the interface of two courses. It is desirable to completely pick out the existing thin bituminous wearing course where water bound macadam is proposed to be laid over it.

404.3.2 Inverted Choke / Sub surface Drainage layer

If water bound macadam is to be laid directly over the subgrade, without any other intervening pavement course, a 25 mm course of screenings (Grading B) or coarse sand shall be spread on the prepared subgrade before application of the aggregates is taken up. In case of a fine sand or silty or clayey subgrade, it is advisable to lay 100 mm insulating layer of screening or coarse sand on top of Fine grained soil, the gradation of which will depend upon whether it is intended to act as a drainage layer as well. As a preferred alternative to inverted choke, appropriate geosynthetics performing functions of separation and drainage may be used over the prepared subgrade as directed by the Engineer. Section 700 shall be applicable for use of geosynthetics.

404.3.3 Lateral Confinement of Aggregates

For construction of WBM, arrangement shall be made for the lateral confinement of aggregates. This shall be done by building adjoining shoulders along with WBM layers. The practice of constructing WBM in a trench section excavated in the finished formation must be completely avoided. Where the WBM course is to be constructed in narrow widths for widening of an existing pavement, the existing shoulders should be excavated to their full depth and width upto the sub grade level except where widening specifications envisages laying of a stabilised sub base using in situ operations in

which case the same should be removed only upto the sub base level. **404.3.4**

Spreading coarse aggregates:

The coarse aggregates shall be spread uniformly and evenly upon the prepared sub grade/sub-base/ in the required quantities from the stock piles to proper profile by using templates placed across the road about 6 m apart, in such quantities that the thickness of each compacted layer is not more than 75 mm. In no case shall these be dumped in heaps directly on the area where there are to be laid nor shall their hauling over a partly completed base be permitted. Wherever possible approved mechanical devices such as aggregate spreader shall be used to spread the aggregates uniformly so as to minimize the need for manual rectification afterwards.

No segregation of coarse aggregate shall be allowed and the coarse aggregates, as spread shall be of uniform gradation with no pockets of fine material.

The surface of the aggregate spread shall be carefully checked with templates and all high or low spots remedied by removing or adding aggregates as may be required. The surface shall be checked frequently with a straight edge while spreading and rolling so as to ensure a finished surface as per approved drawings.

The coarse aggregate shall not normally be spread more than 3 days in advance of the subsequent construction operations.

404.3.5 Rolling:

Immediately following the spreading of the coarse aggregate, rolling shall be started with three wheeled power rollers of 80 to 100 kN capacity or tandem or vibratory rollers of 80 to 100 kN static weight. The type of roller to be used shall be approved by the Engineer based on trial run. Except on super elevated portions and carriageway with unidirectional cross-fall, where the rolling shall proceed from inner edge to the outer, rolling shall begin from the edges gradually progressing towards the centre. First the edge/edges shall be compacted with roller running forward and backward. The roller shall then move inward parallel to the centre line of the road, in successive passes uniformly overlapping preceding tracks by at least one half width.

Rolling shall be carried out on courses where coarse aggregates of crushed / broken stone are used, till the road metal is partially compacted. This will be followed by application of screening and binding material where required in Clauses 404.3.6 and 404.3.7.

However, where screenings are not to be applied as in the case of aggregates like brick metal laterite and kankar for the sub base construction, the compaction shall be continued until the aggregates are thoroughly keyed. Rolling shall be continued and light sprinkling of water shall be done till the surface is well compacted. Rolling shall not be done when the sub grade is soft or yielding or when it causes a wave-like motion in the sub grade or sub base course.

The rolled surface shall be checked transversely with templates and longitudinally with 3 m. straight edge. Any irregularities exceeding 12mm shall be corrected by loosening the surface, adding or removing necessary amount of aggregates and re-rolling until the entire surface conforms to desired camber and grade. In no case shall the use of screenings be permitted to make up depressions.

Material which gets crushed excessively during compaction or becomes segregated shall be removed and replaced with suitable aggregates.

404.3.6 Application of screenings:

After the coarse aggregate have been rolled to Clause 404.3.5, screenings to completely fill the interstices shall be applied gradually over the surface. These shall not be damp or wet at the time of application. Dry rolling shall be done while the screenings are being spread so that vibrations of the roller cause them to settle into the voids of the coarse Aggregate. The screenings shall not be dumped in piles but be spread uniformly in successive thin layers either by the spreading motion & of hand

shovels or by mechanical spreaders or directly from tipper with suitable grit spreading arrangement Tipper operating for spreading the screenings shall be equipped with pneumatic tyres and operated so as not to disturb to coarse aggregates.

The screenings shall be applied at a slow and uniform rate (in three or more applications) so as to ensure filling of all voids. This shall be accompanied by dry rolling and brooming with mechanical brooms, hand brooms or both. In no case shall the screenings be applied so fast and thick as to form cakes or ridges on the surface in such a manner as would prevent filling of voids or prevent the direct bearing of the roller on the coarse aggregate. These operations shall continue until no more screenings can be forced into the voids of the coarse aggregate.

The spreading, rolling and booming of screenings shall be carried out in only such lengths of the road which could be completed within one day's operation.

404.3.7 Sprinkling of water and grouting :

After application of screenings, the surface shall be copiously sprinkled with water, swept and rolled. Hand brooms shall be used to sweep the wet screenings into voids and to distribute them evenly. The sprinkling, sweeping and rolling operation shall be continued, with additional screenings applied as necessary until the coarse aggregate have been thoroughly keyed, well-bonded and firmly set in its full depth and a grout has been formed of screenings. Care shall be taken to see that the sub base or sub grade does not get damaged due to the addition of excessive quantities of water during construction.

In case of lime treated soil sub-base, construction of water bound macadam on top of it shall be taken up after curing as per Clause 402.3.9 and as directed by the Engineer. **Application of binding material :** After the application of screenings in accordance with Clauses 404.3.6 and 404.3.7, the binding material where it is required to be used (Clause 404.2.7) shall be applied successively in two or more thin layers at a slow and uniform rate. After each application, the surface shall be copiously sprinkled with water, the resulting slurry swept in with hand brooms or mechanical brooms to fill the voids properly and rolled during which water shall be applied to the wheels of the rollers if necessary to wash down the binding material sticking to them. These operations shall continue until the resulting slurry after filling of voids, form a wave ahead of the wheels of the moving roller .

404.3.8 Setting and drying :

After the final compaction of water bound macadam course, the pavement shall be allowed to dry overnight. Next morning hungry spots shall be filled with screenings or binding material as directed, lightly sprinkled with water if necessary and rolled. No Traffic shall be allowed on the road until the macadam has set. The Engineer shall have the discretion to stop hauling traffic from using the completed water bound macadam course, if in his opinion it would cause excessive damage to the surface.

The compacted water bound macadam course should be allowed to completely dry and set before the next pavement course is laid over it.

404.4 Surface Finish and Quality Control of Work

404.4.1 The surface finish of construction shall conform to the requirements of Clause 902. **404.4.2** Control on the quality of materials and works shall be exercised by the Engineer in accordance with Section 900.

404.4.3 The water bound macadam work shall not be carried out when the atmospheric temperature is less than 10° C in the shade.

404.4.4 Reconstruction of defective macadam :

The finished surface of water bound macadam shall conform to the tolerance of surface regularity as prescribed in Clause 902. However, where the surface irregularity of the course exceeds the tolerances or where the course is otherwise defective due to sub grade soil mixing, with the aggregates, the course to its full thickness shall be scarified over the affected area, reshaped with added material or removed and replaced with fresh material as applicable and re-compacted. The area treated shall not be less than 10 sq.m. In no case shall depressions be filled up with screenings or binding material.

404.5 Arrangement for Traffic

During the period of construction, the arrangement for traffic shall be done as per Clause 112. **404.6 Mode of Measurement & payment**

Water bound macadam shall be measured as finished work in position in cubic meters. **404.7 RATE**

The Contract unit rate for water bound macadam sub-base/base course shall be payable in full for carrying out the required operations including full compensation for all components listed below including arrangement of water used in the work as approved by the Engineer.

- (i) Making arrangements for traffic to Clause 112 except for initial treatment to verges, shoulders and construction of diversions;
- (ii) Supplying all materials to be incorporated in the work including all royalties, fees, rents where applicable with all leads and lifts,
 - (iii) All labour, tools, equipment and incidental to complete the work to the Specifications
 - (iv) Carrying out the work in part widths of the road where required and
 - (v) Carrying out the required tests for quality control.

Item No. 3 & 4 :- Providing and laying cement concrete 1:2:4 (1- Cement : 2 coarse sand : 4 graded stone aggregates 20 mm nominal size) and curing complete excluding cost of formwork in foundation and Plinth.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Grit shall conform to M-8. Graded stone aggregate 20 mm nominal size shall conform to M-12.

(a) The bars shall be kept in position by the following methods :

(i) In case of beam and slab construction, sufficient number of precast cover blocks in cement mortar 1:2 (1 cement : 2 coarse sand) about 4 cms. x 4 cms. section and of thickness equal to the specified cover shall be placed between the bars and shattering as to secure and maintain the requisite cover of concrete over the reinforcement. In case of cantilevered or doubly reinforce beams or slabs, the main reinforcing bars shall be held in position by introducing chain spacers or supports bars at 1.0 to 1.2 meter centers.

1.2. All bars projecting from pillars, columns, beams, slabs etc, to which other bars and concrete are to be attached or bounded to later on, shall be protected with a coat of thin neat cement grout, if the bars are not likely to be incorporated with succeeding mass of concrete within the following 10 days. This coat of thin neat cement shall be removed before concreting.

1.3. The shuttering to be provided shall be of ordinary timber plank and shall conform to M-26.

1.4. The dimensions of scantlings and battens shall conform to the design. The strength of the wood shall not be less than that assumed in the design.

2.0. General

2.1. The concrete mix is not required to be designed by preliminary tests. The proportion of the concrete mix shall be 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) by volume concrete work shall have exposed concrete surface or as specified in the item.

2.2. The designation ordinary M-100, M-150, M-200, M-250 specified as per I.S. corresponds approximately to 1:3:6, 1:2:4, 1:1:1/2:3 and 1:1:2 nominal mix of ordinary concrete by volume respectively.

2.3. The ingredients required for ordinary concrete containing one bag of cement of 50 kg. by weight (0.0342 Cu.M.) for different proportions of mix shall be as under:

TABLE

Grade of concrete	Mix by volume	Total quantity of dry aggregates by volume per 50 kg. cement to be taken as sum aggregate of the individual volumes of fine & coarse aggregates, maximum	Proportion of fine aggregate to coarse aggregate	Quantity of water per 50 kg. of cement max.
(1 cubic metre : 1000 Liters)				
1	2	3	4	5
Ordinary	Liters			Liters
M-100	1:3:6	300	Generally 1:2 for fine aggregate to Coarse aggregate by volume but subject to a upper limit of 1:1.1/1 & a lower limit of 1:3.	34
M-150	1:2:4	220		32
M-200	1:1.1/2:3	160		30
M-250	1:1:2	100		27

- 2.4.** The water cement ratios shall not be more than specified in the above table. The cement content of the mix specified in the table shall be increased if the quantity of water in mix has to be met eased to overcome the difficulties of placements and compaction so that the water-cement ratio specified in the table is not exceeded.
- 2.5.** Workability of the concrete shall be controlled by maintaining a water cement-ratio that is found to give a concrete mix which is just sufficient wet to be placed and compacted without difficulty with the means available.
- 2.6.** The maximum size of coarse aggregate shall be as large as possible within the limits specified but in no case greater than one forth of the minimum thickness of the member provided that the concrete can be placed without difficulty so as to surround all reinforcement thoroughly and to fill the corners of the form.
- 2.7.** For reinforced concrete work; coarse aggregates having a nominal size of 20 mm. are generally considered satisfactory.
- 2.8.** For heavily reinforced concrete members as in the case of ribs of main beams, the nominal maximum size of coarse aggregate should usually be restricted to 5 mm. less than the minimum clear distance between the main bar or 5 mm. less than the minimum cover to the reinforcement whichever is smaller.
- 2.9.** Where the reinforcement is widely spaced as in solid slabs, limitations of size of the aggregate may not be so important, and the nominal maximum size may some times be as great as or greater than the minimum cover.
- 2.10.** Admixture maybe used in concrete only with approval of Engineer-in-charge based upon the evidence that with the passage of time neither the compressive strength of concrete is reduced not are other requisite qualities of concrete and steel impaired by the use of such admixtures.

3.0. Workmanship

- 3.1. Proportioning :** Proportioning shall be done by volume, except which shall be measured in terms of bags of 50 kg. weight, the volume of one such bag being taken as 0.0342 cu. meter Boxes of suitable size shall be used for measuring sand aggregate. The size of boxes (internal) shall be 35 x 25 cms. and 40 cms deep while measuring the aggregate and sand

the boxes shall be filled without shaking ramming or hammering. The proportioning of sand shall be on the basis of its dry volume and in case of damp sand, allowances for bulkage shall be made.

3.2. Mixing :

- 3.2.1.** For all work, concrete shall be mixed in a mechanical mixer which along with other accessories shall be kept in first class working condition and so maintained throughout the construction. Measured quantity of aggregate, sand and cement required for each batch shall be poured into the drum of the mechanical mixer while it is continuously running. After half a minute of dry mixing measured quantity of water required for each batch of concrete mix shall be added gradually and mixing continued for another one and a half minute. Mixing shall be continued till materials are uniformly distributed and uniform colour of the entire mass is obtained and each individual particle of the coarse aggregate shows complete coating of mortar containing its proportionate amount of cement. In no case shall the mixing be done for less than 2 minutes after all ingredients have been put into the mixer.
- 3.2.2.** When hand mixing is permitted by the Engineer-in-charge for small jobs or for certain other reasons, it shall be done on the smooth watertight platform large enough to allow efficient turning over the ingredients of concrete before and after adding water. Mixing platform shall be so arranged that no foreign material gets mixed with concrete nor does the mixing water flow out. Cement in required number of bags shall be spread in a layer of uniform thickness on the mixing platform. Dry coarse and fine aggregate and cement shall then be mixed thoroughly by turning over to get a mixture of uniform colour. Specified quantity of water shall then be added gradually through a rose can and the mass turned over till a mix of required consistency is obtained. In hand mixing quantity of cement shall be increased by 10 percent above that specified.
- 3.2.3.** Mixers which have been out of use for more than 30 minutes shall be thoroughly cleaned before putting in a new batch. Unless otherwise agreed to by the Engineer-in-charge the first batch of concrete from the mixer shall contain only two thirds of normal quantity of coarse aggregate. Mixing plant shall be thoroughly cleaned before changing from one type of cement to another.
- 3.2.4.** The form work shall conform to the shape lines and dimensions as shown on the plans and be constructed as to remain sufficiently rigid during the placing and compacting of the concrete. Adequate arrangements shall be made by the contractor to safeguard against any settlement of the form-work during the course of concreting and after concreting. The form work of shuttering, centering, scaffolding, bracing etc. shall be as per design.

3.3. Clearing and Treatment of forms:

- 3.3.1** All rubbish, particularly chipping shaving and saw dust shall be removed from the interior of the form before the concrete work is placed and the form in contact with concrete shall be cleaned and thoroughly wetted or treated. The surface shall be then coated with soap solution applied before concreting is done. Soap solution for the purpose shall be prepared by dissolving yellow soap in water to get consistency of paint. Alternatively a coat of raw linseed oil shall be applied after thoroughly cleaning the surface. Care shall be taken that the coating does not get on construction joint surface and reinforced bars.

4.0 Stripping time:

- 4.1.** In normal circumstances and where ordinary cement is used forms may be struck after expiry of following periods.

(a) Sides of walls columns and vertical faces of beams.....24 to 48 hours.

- (b) Beam soffits, (props, left under).....7 days.
- (c) Removal of props slabs:
 - (i) Slabs spanning up to 4.5. m.....7 days.
 - (ii) Spanning over 4.5 mm.....14 days.
- (d) Removal of props t beams and Arches:
 - (i) Spanning up to 6 mm.....14 days.
 - (ii) Spanning over 6 m.....21 days.

5.0 Procedure when removing the form work :

- 5.1.** All form work shall be removed without such shock or vibrations as would damage the reinforced concrete surface. Before the soffits form work and struts are removed, the soffits and the concrete surface shall be exposed where necessary in order to ascertain that the concrete has sufficiently hardened.

6.0 Centering:

- 6.1.** The centering to be provided shall be got approved. It shall be sufficiently strong to ensure absolute safety of the form work and concrete work before, during and after pouring concrete. Watch should be kept to see that behavior or centering and form work is satisfactory during concreting. Erection should also be such that it would allow removal of forms in proper sequence without damaging either the concrete or the forms to be removed.
- 6.2.** The props of centering shall be provided on firm foundation or base of sufficient strength to carry the loads without any settlement.
- 6.3.** The centering and form work shall, be inspected and approved by the Engineer-in-charge before concreting. But this will not relieve the contractor of his responsibility for strength, adequacy and safety of form work and centering. If there is a failure of form work or centering, contractor shall be responsible for the damages to property.

7.0 Scaffolding:

- 7.1.** All scaffolding, hoisting arrangements and ladders etc. required for the facilitating of conceding shall be provided and removed on completion of work by contractor at his own expense. The scaffolding, hoisting arrangements and ladders etc. shall be strong enough to with stand all live, dead and impact loads expected to act and shall be subject to the approval of the Engineer-in-charge. However contractor shall be solely responsible for the safety of the scaffolding, hoisting arrangement, ladders, work and workman etc.
- 7.2.** The scaffolding, hoisting arrangements and ladder shall allow easy approach to the work spot and afford easy inspection.
- 7.3.** The rate is applicable to all condition of working and height up to 4 mts. The rate shall include the cost of materials and labour for various operations involved such as :
 - (a) Splayed edges, notching, allowance for overlaps and passing at angles, battens centering, shuttering propping, bolting, wedging easing, striking and removal.
 - (b) Filleting to form stop chamfered edges or splayed external angles not exceeding 20 mm: width to beams, columns and the like.
 - (c) Temporary openings in the forms for pouring concrete, if required removing rubbish etc.
 - (d) Dressing with oil to prevent adhesion of concrete with shuttering and.

(e) Raking or circular cutting.

8.0 Re-Use:

8.1. Before re-use, all form shall be inspected by Engineer-in-charge and their suitability ascertained. The forms shall be scarred, cleaned and joints are gone over, repaired where required. Inside surface shall be retreated to prevent adhesion of concrete.

9.0. Consistency:

9.1. The degree of consistency which shall depend upon the nature of the work and methods of vibration of concrete shall be determined by regular slump tests in accordance with I.S. 1199-193. The slump of 10 mm. to 25 mm shall be adopted when vibrators are used and 80 mm. when vibrators are not used.

9.2. Inspection:

9.2.1. Contractor shall give the Engineer-in-charge due notice before placing any concrete in the forms to permit him to inspect and accept the form work and forms as to their strength, alignment and general fitness but such inspection shall not relieve the contractor of his responsibility for the safety of men machinery materials and for results obtained immediately before concreting all forms shall be thoroughly cleaned.

9.2.2. Centering design and its erection shall be got approved from the engineer-in-charge. One carpenter with helper shall invariably be kept present throughout the period of concreting. Movement of labour and other persons shall be totally prohibited for reinforcement laid in position. For access to different parts suitable mobile platforms shall be provided so that steel reinforcement in position is not disturbed. For ensuring proper cover, mortar blocks of suitable size shall be cast and tied to the reinforcement. Timber kapachi or metal pieces shall not be used for this purpose.

9.3. Transporting and laying:

9.3.1. The method of transporting and placing concrete shall be as approved. Concrete shall be so transported and placed that no contamination, segregation or loss of its constituent material takes place. All form work shall be cleaned and made free from standing water dust, snow or ice immediately before placing of concrete. No concrete shall be placed in any part of the structure until the approval of the engineer-in-charge has been obtained.

9.3.2. Concreting shall proceed continuously over the area between construction joints. Fresh concrete proper contraction joint is formed. Concrete shall be compacted in its final position within 30 minutes of its discharge from the mixer. Except where otherwise agreed to by the engineer-in-charge, concrete shall be deposited in horizontal layers to a compacted depth of not more than 0.45 meter when internal vibrators are used and not exceeding 0.30 meter in all other cases.

9.3.3. Unless otherwise agreed to by the Engineer-in-charge concrete shall be dropped in to place from a height exceeding 2 meters. When trucking or chutes are used they shall be kept close and used in such a way as to avoid segregation. When concreting has to be resumed on a surface which has hardened, it shall be roughened, swept clean, thoroughly wetted and covered with a 13 mm. thick layer of mortar composed of cement and sand in the same ratio as in the concrete mix itself. This 13 mm. layer of mortar shall be freshly mixed and placed

immediately before placing of new concrete. Where concrete has not fully hardened, all laitance shall be removed by scrubbing the wet surface with wire or bristle brushes, care being taken to avoid dislodgement of any particles of coarse aggregate. The surface shall then be thoroughly wetted, all free water removed and then coated with neat cement grout. The first layer of concrete to be placed on this surface shall not exceed 150 mm. in thickness and shall be well rammed against old work, particular attention being given to corners and close spots.

- 9.3.4.** All concrete shall be compacted to produce a dense homogeneous mass with the assistance of vibrators, unless otherwise permitted by the Engineer-in-charge for exceptional cases, such as concreting under water, where vibrators cannot be used. Sufficient vibrators in serviceable condition shall be kept at site so that spare equipment is always available in the even of breakdowns. Concrete shall be judged to be compacted when the mortar fills the spaces between the coarse aggregate and begins to cream up to form an even surface. Compaction shall be completed before the initial setting starts i.e. within 30 minutes of addition of water to dry mixture. During compaction, it shall be observed that needle vibrators are not applied on reinforcement which is likely to destroy the bond between concrete and reinforcement.

9.4. Curing:

Immediately after compaction, concrete shall be protected from weather including rain, running water, shocks, vibration, traffic, rapid temperature changes, frost and drying out process. It shall be covered with wet sacking, hessian or other similar absorbent material approved, soon after the initial set, and shall be kept continuously wet for a period of not less than 14 days from the date of placement. Masonry work over foundation concrete may be started after 48 hours of its laying but curing of concrete shall be continued for a minimum period of 14 days.

9.5. Sampling and testing of concrete:

- 9.5.1.** Samples from fresh concrete shall be taken as per I.S. 1199-1959 and cubes shall be made, cured and tested at 7 days and 28 days as per requirements in accordance with I.S. 526-1959. A random sampling procedure shall be adopted to ensure that each concrete batch shall have a reasonable chance of being tested i.e. the sampling should be spread over the entire period of concreting and cover all mixing units. The minimum frequency of sampling of concrete of each grade shall be in accordance with following :

Quantity of concrete in the work	No of samples	Quantity of concrete in the works	No of samples
1 - 5 Cmt.	1	16-30 Cmt.	3
6 - 15 Cmt.	2	31-50 Cmt.	4
51 and above	4± one additional for each additional 50 mm. or part thereof.		

Note : At least one sample shall be taken from each shift, Ten test specimens shall be made from each sample, five for testing at 7 days and the remaining five at 28 days. The samples of concrete shall be taken on each day of concreting as per above frequency. The number of

specimens may be suitably increased as deemed necessary by the Engineer-in-charge when procedure of tests given above reveals a poor quality of concrete and in other special cases.

- 9.5.2.** The average of the group of cubes cast for each day shall not be less than the specified cube strength of 150 K/g Cm² at 28 days. 20% of the cubes cast for each day may have value less than the specified strength provided the lowest value is not less than 85% of the specified strength. If the concrete made in accordance with the proportions given for a particular grade does not yield the specified strength, such concrete shall be classified as belonging to the appropriate lower grade. Concrete made in accordance with the Proportions given for a particular grade shall not, however be placed in a higher grade on the ground that the test strength are higher than the minimum specified.

9.6. Stripping :

- 9.6.1.** The Engineer-in-charge shall be informed in advance by the contractor of his intention to strike the form work. While fixing the time of removal of form work, due consideration shall be given to local conditions, character of the structure, the weather and other conditions that influence the setting of concrete and of the materials used in the mix. In normal circumstances (generally where temperatures are above 20°C) and where ordinary concrete is used, forms may be struck after expiry of periods specified in item No.9.1 (A) for respective item of form work.

- 9.6.2.** All form work shall be removed without causing any shock or vibration as would damage the concrete. Before the soles and struts are removed, the concrete surface shall be gradually exposed, where necessary in order to ascertain that concrete has sufficiently hardened. Centering shall be gradually and uniformly lowered in such a manner as to permit the concrete to take stresses due to its own weight uniformly and gradually. Where internal metal tiles are permitted, they or their removable parts shall be extracted without causing any damage to the concrete and remaining holes filled with mortar. No permanently embedded metal part shall have less than 25 mm. cover to the finished concrete surface. Where it is intended to re-use the form work, it shall be cleaned and made good to the satisfaction of the Engineer-in-charge. After removal of form work and shutting, the Executive Engineer shall inspect the work and satisfy by random checks that concrete produced is of good quality.

- 9.6.3.** Immediately after the removal of forms, all exposed bolts etc. passing through the cement concrete member and used for shuttering or any other purpose shall be cut inside the cement concrete member to a depth of at least 25 mm. below the surface of the concrete and the resulting holes be filled by cement mortar, all fins, caused by form joints, all cavities produced by the removal of form tiles and all other holes and depressions, honeycomb spots, broken edges or corners and other defects, shall be thoroughly cleaned, saturated with water and carefully pointed and rendered true with mortar of cement and fine aggregate mixed in proportions used in the grade of concrete that is being furnished and of as dry consistency as is possible to use. Considerable pressure shall be applied in filling and pointing to ensure thorough filling in all voids. Surface which are pointed shall be kept moist for a period of 24 hours. If rock pockets/honeycombs in the opinion of the Engineer-in-charge are of such an extent or character as to effect the strength of the structure materially or to endanger the life of the steel reinforcement, he may declare the concrete defective and require the removal and replacement of the portions of structure affected.

10.0. Mode of Measurement & Payment

- 10.1.** The consolidated cubical contents of concrete work as specified in item shall be measured. No deduction shall be made for
- (a) Ends of dissimilar materials such as joints, beams, posts, girders, falters, purling trusses, corbels and steps etc. up to 500 Sq, Cm. in section.
- 10.2.** Form work shall be measured as the area in square meters to shuttering in contract with concrete except in the case of inclined member and portion of curved profile and upper side in which case on area of underside shall be measured for payment.
- 10.3.** Form work to secondary beams shall be measured up to the sides of main beams but no deduction shall be made form the form work of the main beam at the inter section point. No deduction shall be made form the form work of a column at inter section of beams.
- 10.4.** The rate includes cost of all materials labour, tools and plant required for mixing, placing in position, vibrating and compacting, finishing, as directed, curing and all other incidental expenses for producing centre of specified strength. The rate **includes** the cost of form work.
- 10.5.** The volume occupied by reinforcement shall not be deducted from R.C.C. work.
- 10.6.** The rate shall be for a unit of **one cubic meter**.

Item No. 3 & 4 :- Providing and laying cement concrete 1:2:4 (1- Cement : 2 coarse sand : 4 graded stone aggregates 20 mm nominal size) and curing complete including the cost of formwork but excluding the cost of reinforcement for reinforced concrete work in foundations, footing, base or columns and mass concrete.

The work shall be executed as per specification of **Item No. 3** except for the item is work of providing and laying cement concrete 1:2:4 (1- Cement : 2 coarse sand : 4 graded stone aggregates 20 mm nominal size) and curing complete including the cost of formwork but excluding the cost of reinforcement for reinforced concrete work in foundations, footing, base or columns and mass concrete.